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Multicyl.com Newsletters Videos Press Selection Tool Punching Basics Guide	<p>Having a family of similar parts that come in a variety of sizes can pose a challenge for manufacturing. Oftentimes tool changeover and set up time present obstacles to the process of punching these parts in an efficient manner; this is especially true in a lean environment which tries to avoid work in progress.</p> <p>Multicyl's "Projection Mandrel" punching stations are one way in which these obstacles can be overcome when working with tubing or extrusions of different sizes. The mandrel is projected outwards from the base of the tool which leaves the space underneath open to accommodate the part. Click on the picture below to see how easy it is to punch different diameters of tubing with Multicyl.</p> <p>Click on the picture below to see how easy it is to punch different diameters of tubing with Multicyl.</p>
	



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FREE Tonnage Calculator

Use our [Tonnage Calculator](#) to determine your force requirements.

To use our tonnage calculator select either the hole diameter or shear length option. Then select your material or fill in the tensile strength of the material you are using (KSI). Fill in the rest of the data and hit calculate. You will be given the tonnage requirement and a list of potential Multicyl cylinders for the application.

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