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August 2011

Back in May we sent out a newsletter discussing our popular MLR system ([MLR Machine - News from MULTICYL Inc., May 2011](#)) in which we highlighted a particular application we used the MLR for one of our customers. Well, we are back at it! In this issue we are featuring an interesting twist on our popular "**Double Horizontal**" tube punching unit.

## Double Horizontal Tube Punching Unit

Following is a summary description of a Double Horizontal Tube Punching Multicyl station, taken from a recent newsletter about tube punching:

*"H5 style tube punching refers to punching a hole that goes through both walls of the tubing...Our unique "Double Horizontal" tube punching station uses two horizontally positioned Multicyls which fire together punching both walls of the tube with a single machine cycle. This is the best combination of efficiency and safety to be found producing a punched clean through hole."*

In this case our customer was punching 2 sizes of tube for an assembly and needed to save floor space. We stacked the units on top of each other and the customer was able to punch both tube sizes together, or select just one size to punch, with the use of single foot pedal and with the same machine footprint of a single punching unit. As you can see from the video, two clean double holes can be punched in 2 tubes in a matter of seconds. [CLICK HERE TO SEE THE VIDEO!](#)

Stay tuned for more updates on punching innovation from [Multicyl!](#)



Double Horizontal Tube Punching Station.

## New 2011 U.S. Tax Law Gives Manufacturers a Boost

The new law enacts President Obama's proposal to **increase bonus depreciation to 100% for NEW equipment** purchased and placed in service after September 8, 2010 and through December 31, 2011.

In addition, the new law also includes important provisions that reduce business costs and incentivize innovation and R&D. Make sure to let your prospects and customers know!

### Example:

\$800,000 NEW Machine 2010/2011

100% Bonus Depreciation = \$800,000

TOTAL First-year Deduction = \$800,000 - 100% write-off in 1st yr\*.

\* Bonus depreciation

## Tradeshows

Please stop by and visit us at the following tradeshows:

### CMTS 2011 Oct.17-20, 2011

Direct Energy Centre, Toronto, Booth #2539

### Fabtech Nov. 14-17 2011

2011 McCormick Place, Chicago, Booth #1373



Use our [Tonnage Calculator](#) to determine your force requirements.

To use our tonnage calculator select either the hole diameter or shear length option. Then select your material or fill in the tensile strength of the material you are using (KSI). Fill in the rest of the data and hit calculate. You will be given the tonnage requirement and a list of potential Multicyl cylinders for the application.

## Contact us for a free quote on your application

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